

Patent Abstracts of Japan

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PUBLICATION NUMBER : 06134395

PUBLICATION DATE : 17-05-94

APPLICATION DATE : 20-10-92

APPLICATION NUMBER : 04281977

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INT.CL. : B05D 7/24 B05D 7/24 B05D 3/02 C09J 5/06 C09J163/00 C09J163/00

TITLE : METHOD FOR APPLYING ADHESIVE

ABSTRACT : PURPOSE: To prevent the staining of parts exclusive of adhering parts and the energization defect at the time of spot welding, etc., in applying an adhesive to an automobile body, etc., by pseudo curing the surface by injection of hot air of a prescribed temp. right after discharging of the adhesive consisting of a specific epoxy resin from a discharge port and applying the adhesive.

CONSTITUTION: The adhesive of the epoxy resin system contg. 100 pts.wt. liquid epoxy resin having at least one piece of epoxy groups within the molecule, for example, bisphenol A type epoxy resin, 10 to 70 pts.wt. powder polymer consisting of methacrylate, for example, methyl methacrylate and 5 to 25 pts.wt. latent type hardener for the epoxy resin for example, adpoil dehydrazide as essential component is discharged from the adhesive discharge port and is applied to the surface. The surface is subjected to the pseudo curing by injecting the hot air of $\geq 300^{\circ}\text{C}$ right after the application. An org. filler, etc., may be compounded with the adhesive.

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